Not Entered

Application No. 10/538,787

DKO ilada Docket No.: 05587-00383-US

1/1/2008

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in this

application.

Listing of Claims:

Claim 1 (currently amended): A process for preparing trioxane from aqueous

formaldehyde solutions in the presence of acidic catalysts in a reaction column

equipped with a circulation evaporator, which comprises mixing the a fresh

formaldehyde solution used as a starting solution with a sidestream of concentrated

formaldehyde solution from the bottom of the reaction column and feeding it the mixed

fresh formaldehyde solution and concentrated formaldehyde solutions to the upper

section of the reaction column via a tubular reactor and then to the upper section of the

reaction column.

Claim 2 (previously presented): The process as claimed in claim 1, wherein the ratio of

the volume per unit time of fresh formaldehyde solution fed to the tubular reactor and

the volume per unit time from the bottom of the reaction column fed to the tubular

reactor is between 0.5 and 20.

Claim 3 (canceled)

Claim 4 (previously presented): The process as claimed in claim 1, wherein the

average residence time in the tubular reactor is between 1 min and 20 min.

2